

Del R.1.250"

Work Order ID [78379]

Wednesday, January 11, 2012 8:36:36 AM

78379

DUPLICATE

Page 1

Item ID: D4000-9

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Grommet

Start Date: 1/9/2012 Start Qty: 24.00

24

Cust Item ID:

Required Date: 1/23/2012 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan: JMC

Date: 12-01-11

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4000

A

100

0.00

100

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER DWG AND FOLIO FA910

DWG REV: A

FOLIO REV: N/A

24 0

SL 12/01/12

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

24 0

SL 12/01/12

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

SL 12-01-12

Work Order ID 78379***78379***

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Wednesday, January 11, 2012 8:36:36 AM

Item ID: D4000-9

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Grommet

Start Date: 1/9/2012 Start Qty: 24.00

24

Cust Item ID:

Required Date: 1/23/2012 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **ST WA** 0.00***130***

Packaging

Memo

0.00

Packaging

SP. 12-01-12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/12**MF 12-01-12**

Picklist Print

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Page 1

Work Order ID: 78379
Parent Item: D4000-9
Parent Item Name: Grommet

Start Date: 1/9/2012
Start Qty: 24.00

Required Date: 1/23/2012
Required Qty: 24.00

Comments: IPP REV:A NEW ISSUE 10-02-05 JLM VERIFIED BY:EC IPP rev B 10.05.13 ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRR1.2500 DELRR ROUND BAR 1.25"		Purchased	No			100	f	25.4490	0.05	1.2631579		12/01/12	

Location

Loc Qty

Loc Code

MAT055

25.449

114586

1.449

119133

24

MDELRR1.00

This Batch only! Jan 12-01-11

DART AEROSPACE
PART NUMBER

D4000-9

JOHN CAMERON AVIATION
PART NUMBER

JCA-M47-1-11

DRILL $\varnothing 0.60$ THRU

$\varnothing 1.02$

G

G
B3-7

0.13 x 45° CHAMFER

0.39

$\varnothing 0.709$ $\varnothing 0.748$

0.051

0.20 0.073







SECTION G-G

B6-7

D4000-9 GROMMET

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, $\varnothing 1.000$ ROUND BAR
REF DART SPEC M-DELIN-R1.000
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4000	SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FITTING	NTS
DATE	10.02.10	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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RELEASED
2010-05-05
[Signature]

#78379

